## **FLARE CONTROLLER CHANGES**PF2100F TO PF2150-F



| FEATURE                          | DE2100E   | DE2150 5   |
|----------------------------------|---|--|
| FEATURE  HARDWARE CONSIDERATIONS | PF2100F   | PF2150-F   |
| Ignition Coil Wiring             | Coil- is grounded and could be wired  | Coil- is not grounded and must be wired  |
| Digital Input Logic              | together with lon Pull signal low to "energize".  | separately from lon  Pull signal high to "energize".   |
| HISTORY / INFO                   | ŭ ŭ   |  |
| Flame Fail Count                 | Single count for all flame fails.   | Separate flame fail counts for each flame detection  |
| ESD Counts                       | Shutdown counts for ESD input, Level ESD,   | input (Ion, Pilot TC, Main TC, and Aux TC).  No ESD counter (captured by event log).   |
| Power Reset Counts               | Pressure ESD and High Pressure ESD.  Reset counter.   | No reset counter (captured by event log).  |
|                                  |   |  |
| Open TC Count                    | Number of thermocouple shutdowns.   | No counter (captured by event log).  |
| Termination Errors               | Number of terminal card shutdowns.  | No counter (captured by event log).  |
| Event Log                        | 32 events without timestamp.  | 600 events with datetime.  |
| SYSTEM CONFIGURATION             |   | Hatil Flores Continuous or Do ignition Do ignition   |
| Spark Mode                       | Until Flame or Always<br>(Continuous on PF2150-F).  | Until Flame, Continuous, or Re-ignition. Re-ignition has the system spark during the Flame Lockout Time at the start of a flame loss event.                        |
| Pilot Startup Delay              | 0 seconds.  | Configurable 0-600 seconds delay.  |
| Auto Relight                     | Always attempts relight.  | Configurable to attempt relight or shutdown on pilot flame loss.   |
| Main Flame Lockout               | No main flame detection and therefore no lockout.   | Configurable option to enable or disable lockout on "main" flame loss.   |
| Low Pressure Event               | Alarm or Main Permissive. 1 second delay.   | Alarm, Wait, Warning, or Main Permissive.<br>Configurable 2-20 seconds delay.  |
| Level Event                      | Alarm. 1 second delay.  | Alarm or Wait. Configurable 2-20 seconds delay.  |
| Status Contact Mode              | Run Status.   | Configurable as run status or level control.   |
| UI Comm Alarm                    | System shuts down upon comm loss with UI.   | Can configure if system shuts down or continues running with comm loss.  |
| CONTROLS AND I/O                 |   |  |
| Thermocouple Inputs              | High Temp ESD, Pilot 1, Pilot 2. System does not support main flame detection.  | Pilot, Main, Aux - Each can be configured for flame detection, high temp ESD, or display only. Main and Aux can be disabled.                                       |
| Thermocouple Setpoints           | Low Temp Alarm, Min Run Temp, High Temp ESD, no configurable deadband.  | Each thermocouple has separate flame detect, low temp, and deadband.   |
| Low Temp Setpoints               | Can be set to minimum of 0°C.   | Can be set to minimum of -40°C.  |
| Ionization                       | Pilot only, cannot be configured.   | Configurable as pilot or pilot & main.   |
| Pilot Flame Redundancy           | No configuration, system defaults to TC detection, uses ionization if neither pilot TC is populated.  | Can be set to require 1 or all flame detection inputs to detect flame.   |
| Pilot Flame Establish Time       | Not configurable. 60 seconds.   | Configurable 0-900 seconds.  |
| Pilot Flame Lockout Time         | Not configurable. 60 seconds.   | Configurable 0-7200 seconds. Disabled if set to 0.  Pilot Flame Establish Time configurable from 1-900   |
| Flame Timings                    | Flame Fail Timeout configurable from 1-120 minutes or disabled.   | seconds or forever. Pilot or Main Flame Failure Lockout Time configurable from 1-7200 seconds or never.  |
| 4-20mA Inputs                    | Level (%, m3, bbl, Gal, L) and pressure (psi, kPa, inWC, cmWC, ksc) available with expansion card.  | Configurable level (m3, bbl, Gal, L, ft3, %, mA) and pressure(psi, kPa, inWC, oz/in2, kg/cm2, %, mA) inputs built in.  |
| Input Enable/Disable             | All inputs are enabled and cannot be disabled except for High Temp TC.  | At least 1 pilot flame detection input is required to run. Can otherwise disable all other flame detection, start, POC, level, pressure, and high pressure inputs. |
| Solenoid PWM                     | Pilot and Main PWM duty cycle can be set to 20%, 40%, 60%, or 100%.   | Pilot and Main PWM duty cycle can be set from 1%-100% in 1% increments.  |
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| Stop Button                      | Initiate shutdown and lockout from any screen while running or idle.  | Only initiates a shutdown from running state. Otherwise can be used to return to home screen.  |
| OK Button                        | Pressing OK without changes to save will return to home screen. Long hold to logout.  | Pressing OK saves changes but otherwise does nothing. Short hold to return to main menu. Long hold to logout.  |
| Menu Button                      | Pressing menu cycles through menu screens and settings.   | Pressing menu cycles through menu screens and settings. Holding menu cycles backwards.   |
| View/Edit Settings               | Cannot view menu screens when running. Cannot view system or control setup without L2 password.   | Can view all settings in manual mode. Editing settings is prohibited while running or without L2 password on per case basis.                                       |
| Start Button                     | Switches from stopped state to running state without further prompts if the system is ready.  | Start has been replaced with a Mode button which requires OK confirmation to start in auto.  |
| Pilot / Ignite / Main Buttons    | No manual mode and no buttons.  | Can ignite pilot and energize "main" valve manually with Ignite, Pilot, and Main buttons.  |
| Display                          | 2-Line VFD.   | 2-Line text on OLED display.   |
| MODBUS / DATALOGGING             |   |  |
| Baud Rate                        | Requires expansion card. Server address configurable in system menu. DIP switches to configure baud rate, Rx to Tx delay, parity, and termination resistor. | All Modbus settings are configurable in system menu, including: server address, baud rate, stop bits, parity, and termination resistor.                            |
| Data logging                     | Requires expansion card. DIP switches to configure logging interval and time base.  | Configurable data logging interval in system menu.   |
| UTILITY                          |   |  |
| Firmware Update                  | Cannot update the firmware in field.  | Can update the firmware over USB.  |
| Settings Backup & Restore        | No settings backup and restore functionality.   | Can backup and restore settings over USB.  |